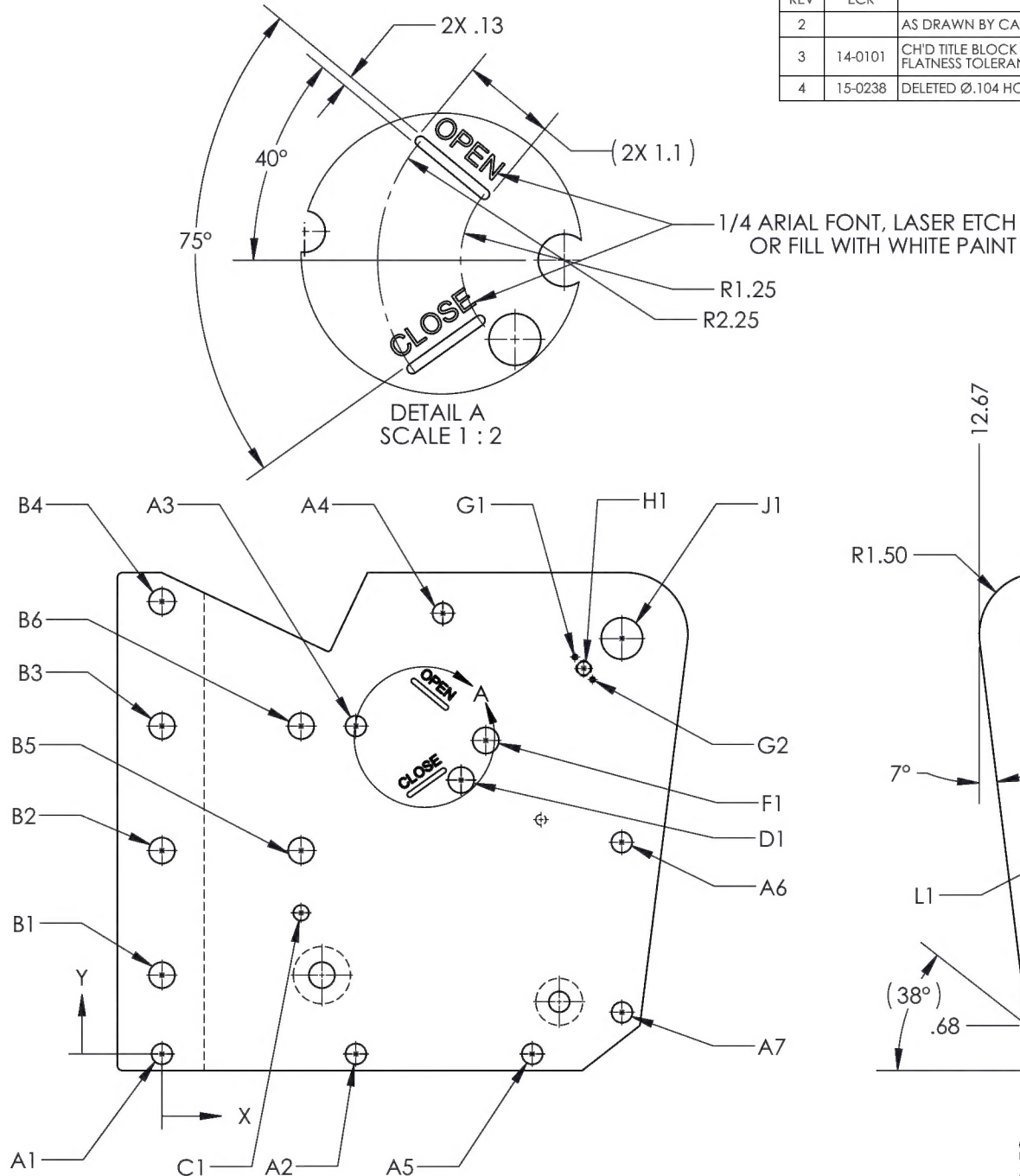


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	7/18/2013	CFS	
3	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. ADDED GEOMETRIC FLATNESS TOLERANCE OF .010.	7/30/2014	DJN	RW
4	15-0238	DELETED Ø.104 HOLES E1 & E2.	9/24/2015	DPD	JAG

TAG	X LOC	Y LOC	SIZE
A1	.000	.000	Ø .500 THRU ALL
A2	4.675	.000	
A3	4.675	7.900	
A4	6.771	10.617	
A5	8.925	.000	
A6	11.081	5.101	
A7	11.088	1.002	
B1	.000	1.900	Ø .625 THRU ALL
B2	.000	4.900	
B3	.000	7.900	
B4	.000	10.900	
B5	3.355	4.900	
B6	3.355	7.900	
C1	3.355	3.400	Ø .375 THRU ALL
D1	7.210	6.600	Ø .6257 Ø .6253 THRU ALL
F1	7.806	7.554	Ø .632 THRU ALL
G1	9.955	9.564	Ø .126 ▽ .38
G2	10.378	9.021	
H1	10.167	9.292	3/8-24 UNF THRU ALL
J1	11.087	10.012	Ø 1.000 THRU ALL
K1	9.575	1.256	Ø .500 THRU ALL ▮ Ø 1.130 ^{+.005} _{-.000} ▽ .125 ^{+.000} _{-.001}
L1	9.135	5.643	Ø .2525 Ø .2512 ▽ .38
M1	3.855	1.900	Ø .625 THRU ALL ▮ Ø 1.380 ^{+.005} _{-.000} ▽ .125 ^{+.000} _{-.001}



NOTES:

- 1 STRESS RELIEF AND GROUND.
- 2 MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE	
TITLE SIDE PLATE - COVER	
DWG NO. 20NR-43	REV 4
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Well</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC QQ-P-416, TYPE II, CLASS II USED ON MODEL
SCALE 1:4	DATE 12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-43	1	SIDE PLATE - COVER	4140/4142	